

# Work Order ID 48636

July 1, 2009 8:32:09 AM



Page 1

Item ID: D206-781-173KGY

Accept



Setup Start



Revision ID: C

Stop



Item Name: Hat Bin, Litter Compatible-Grey

Start Date: 07/15/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 08/03/2009 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-173KGY  
CHG001

*H for BG 09/09/03*

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

*2/9/3 80 SP*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

*1*

*08-08-04*

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Page 2

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Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

*DRAFT*

0.00

Packaging

*PC 9/7/4 (1)*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*09/09/08*  
*BL 09-9-08*

# Picklist Print

July 1, 2009 8:32:08 AM

Page 1

Work Order ID: 48636

Parent Item: D206-781-173KGYRevC

Parent Item Name: Hat Bin, Litter Compatible-Grey

Start Date: 07/15/2009

Required Date: 08/03/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3824-3KGYRevB Manufactured

No

110

Each

1.0000

1.0000



Hat Bin-Grey

48636 Sel

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

48636

1

D3851-1KGYRevB Manufactured

No

110

Each

0.0000

6.0000



Doubler-Grey

51799 PO 9/13/4 (1)

AN525-10R10

Purchased

No

110

Each

335.0000

4.0000



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

335

13536

235

19356

100

13536 9/9/09 (10) SP

Date: Thursday, 18/06/2009 10:01:06 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : HAT BIN KIT, LITTER KIT COMPATIBLE, GREY
<b>Job Number</b> : 48636	
<b>Estimate Number</b> : 13981	
<b>P.O. Number</b> :	<b>Part Number</b> : D206781173KGY
<b>This Issue</b> : 18/06/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : IIN-D407-781
<b>Prsht Rev.</b> : NC	<b>Project Number</b> :
<b>First Issue</b> : / / <b>Type</b> : THERMOFORMING	<b>Drawing Revision</b> : C
<b>Previous Run</b> :	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 24/06/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est Rev A New Issue 09/06/02 DL Est Rev:B 09-06-11 rev.c per IIN DD verified by:eC	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	✓ DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile &amp; type labels per PPP D206-781-173KGY CHG001

2.0	✓ PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	✓ 48636A	HAT BIN, 206A/B, W/LITTER, GREY
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**Comment:** Sub-Component HAT BIN 206 A/B W/LITTER

1 X D3824-3KGY

Batch: \_\_\_\_\_

4.0	✓ D38511KGY	Doubler-Grey
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**Comment:** Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Doubler

Batch: \_\_\_\_\_

5.0	✓ AN52510R10	Screw
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**Comment:** Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Screw

Batch: \_\_\_\_\_

Date: Thursday, 18/06/2009 10:01:06 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HAT BIN KIT, LITTER KIT COMPATIBLE, GREY

Job Number: 48636

Part Number: D206781173KGY

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

✓ QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

✓ PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-781-171KGY

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

8.0

✓ QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

